The Cavity Blocking System for Plastic Injection Molders

The laboratories of Wykle Research and modern metallurgical technology have produced GATEBLOK, a precise blend of metals specifically designed to temporarily disable mold cavities, while withstanding the pressures and temperatures inside plastic injection molding equipment.*

* Not to be used with high temperature applications (over 550 F)

Features and Benefits:

- **PROVEN**: Developed in conjunction with, and tested by precision custom injection molders.
- **SIMPLE, QUICK, EASY**: Minimal preparation, process done with mold in place, and hardens in 3-6 minutes.
- **MONEY SAVING**: Minimizes... Excess equipment downtime, gate damage, commingled faulty parts
- **DEPENDABLE**: Not likely to fall out like other “home remedies”. Extremely stable under high pressure and at temperature ranges less than 550° F.
- **REMOVABLE**: Can be drilled or tapped out easily.
- **PAYS FOR ITSELF** in as little as 2 applications.

ALBA ENTERPRISES
PH: 909.941.0600 • Email: info@albaent.com • www.ALBAENT.com
Durable, Quick & Easy to Use

Effectively seals off cavities in injection molds.

Normally requires a down time of only 5 to 10 minutes, without having to remove the molds.*

* Specifically designed for sub-marine or tunnel gates. May not be effective with fan, ring or edge gates.

Easy Instructions:

1. Clean the gate area of any oil or lubricant and residue.

2. Place GATEBLOK™ pre-measured capsule in ACCU-MIX™ machine.

3. Mix for specified number of seconds (see detailed instructions).

4. Open capsule and place GATEBLOK™ in holder.

5. Fill plastic insert tool with GATEBLOK™.

6. Insert GATEBLOK™ into gate.

7. Pack and/or carve GATEBLOK™ with placement tools.

8. Allow 5 minutes to harden.

The GateBlok System Includes:

- Accu-mix capsule mixer
- 100 GateBlok capsules
- Three placement tools
- Two insertion tools
- One Amalgam Well
- + Complete instructions