

Cavity Blocking System

GATEBLOK™



The Cavity Blocking System for Plastic Injection Molders

The laboratories of Wykle Research and modern metallurgical technology have produced GATEBLOK, a precise blend of metals specifically designed to temporarily disable mold cavities, while withstanding the pressures and temperatures inside plastic injection molding equipment.*

* Not to be used with high temperature applications (over 550 F)

Features and Benefits:

- **PROVEN:** Developed in conjunction with, and tested by precision custom injection molders.
- **SIMPLE, QUICK, EASY:** Minimal preparation, process done with mold in place, and hardens in 3-6 minutes.
- **MONEY SAVING:** Minimizes... Excess equipment downtime, gate damage, commingled faulty parts
- **DEPENDABLE:** Not likely to fall out like other "home remedies". Extremely stable under high pressure and at temperature ranges less than 550° F.
- **REMOVABLE:** Can be drilled or tapped out easily.
- **PAYS FOR ITSELF** in as little as 2 applications.



Durable, Quick & Easy to Use

Effectively seals off cavities in injection molds.

Normally requires a down time of only 5 to 10 minutes, without having to remove the molds.*

* Specifically designed for sub-marine or tunnel gates. May not be effective with fan, ring or edge gates.



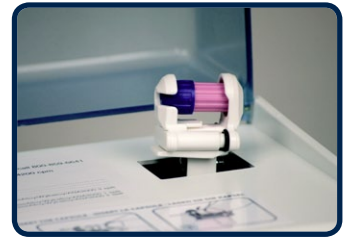
Easy Instructions:

1. Clean the gate area of any oil or lubricant and residue.
2. Place GATEBLOK™ pre-measured capsule in ACCU-MIX™ machine.
3. Mix for specified number of seconds (see detailed instructions).
4. Open capsule and place GATEBLOK™ in holder.
5. Fill plastic insert tool with GATEBLOK™.
6. Insert GATEBLOK™ into gate.
7. Pack and/or carve GATEBLOK™ with placement tools.
8. Allow 5 minutes to harden.

The GateBlok System Includes:



Accu-mix capsule mixer



Three placement tools



100 GateBlok capsules



Two insertion tools



One Amalgam Well

+ Complete instructions



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